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005236

D350-561-045
Job Sheet 182454



Part No: D350-561-045

Job Qty: 2 ea

Part Name: Dual Mirror Accessory



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP D 05.09.15 Step 3 pick list revised per D350-561 Rev. C KJ/JLM IPP Rev:E add pick kit DD 10.04.19 verified by:EC IPP Rev:F 10.09.14 per IIN revD DD ver:EC IPP REV:G 12.05.30 PER ECN 12-596 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Stores/Pkg-2		AUG 29 2018
105	Packaging	2 pcs	8/31/18	8/31/18	0.00	0.00	Packaging1-3		AUG 29 2018
110	QC	2 pcs	8/31/18	8/31/18	0.00	0.00	QC4		SEP 13 2018
120	Packaging	2 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3-1		SEP 13 2018
125	DC	2 pcs	8/31/18	8/31/18	0.00	0.00	DC		SEP 13 2018
130	QC21-FG	2 Ea	8/31/18	8/31/18	0.00	0.00	QC21		SEP 13 2018

Part Op 120 - Identify and pack for shipping as per PPP D350-561-045 LOCATION:
Descriptions: 125 - Photocopy bluefile and create labels per PPP D350-561-045 CHG003

SEP 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt	4 Ea (2 ea)	90-Start up Operation	5071342
D2011-101	Mirror 6"	2 Ea (1 ea)	90-Start up Operation	5083123
D2012-113	Clamp	4 Ea (2 ea)	90-Start up Operation	5081677
D3635-3	Gasket	4 Ea (2 ea)	90-Start up Operation	5080135
MS21042L3	Nut	4 Ea (2 ea)	90-Start up Operation	5081340
NAS1149D0363J	Washer	8 Ea (4 ea)	90-Start up Operation	5068661
NAS1149D0463J	Washer	4 Ea (2 ea)	90-Start up Operation	5089249

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-5A	4	407	0
	D2011-101	2	7	0
	D2012-113	4	31	0
	D3635-3	4	20	0
	MS21042L3	4	3,858	0
	NAS1149D0363J	8	1,780	0
	NAS1149D0463J	4	9,445	0

Part Specifications

Specifications could not be found.

Plex 8/24/18 12:37 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Qty -241	Qty -243	Part Number	Description
X	1						D350-561-041	SINGLE MIRROR INSTALLATION, RH
	X						D350-561-043	DUAL MIRROR INSTALLATION, RH
	1	X		1		1	D350-561-045	MIRROR KIT
			X	1			D350-561-141	SINGLE MIRROR INSTALLATION, RH
				X			D350-561-143	DUAL MIRROR INSTALLATION, RH
					X	1	D350-561-241	SINGLE MIRROR INSTALLATION, LH
						X	D350-561-243	DUAL MIRROR INSTALLATION, LH
1		1	1		1		D2011-101	Mirror
1							D2012-101	Arm
1							D2012-103	Arm
1			1				D2012-105	Arm
					1		D2012-106	Arm
2			1		1		D2012-107	Clevis
1							D2012-109	Bracket
1			1		1		D2012-111	Bracket
4		2					D2012-113	Clamp
1			1		1		D2012-115	Bracket
4			2		2		D2022-101	Spacer
4							D2856-100-325	Abrasion Strip
1*		1*	1*		1*		D3014-1	Locknut
			1		1		D3629-1	Bracket
			1		1		D3635-1	Gasket
		2					D3635-3	Gasket
			1				D3646-1	Arm
					1		D3646-2	Arm
			1				D3646-3	Arm
					1		D3646-4	Arm
			2		2		D4070-041	Clamp
2							AN3-4A	Bolt
2		2	6		6		AN3-5A	Bolt
1			1		1		AN3-6A	Bolt
2			1		1		AN4-10A	Bolt
3			3		3		AN4-5A	Bolt
14		4	8		8		AN960JD10	Washer
9		2	8		8		AN960JD416	Washer
1*		1*	1*		1*		AN960JD416L	Washer
5		2	4		4		MS21042L3	Nut (or MS21042-3)
5			4		4		MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR

REFERENCE ONLY